

STOCKTON STREET  
CAMBRIDGE MA TRA LIGHTS 100 REGULAR 6'S FIB  
BRAND CODE-0373 (STD)

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 07/13/92  
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,320.1463	CUBIC MM
CALCULATED DENSITY	:	23.4267	CCMS/CC

MOISTURE

PACK O. V.	:	13.05	% W/W
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TARGET WEIGHTS

FILLER WEIGHT	:	.7796740	GRAMS @ 1.0% STEM EXTRACT RATE
CALCULATED WEIGHT:		1.7189	LBS. /1000
PAPER AND ADHESIVE	:	.0476703	GRAMS
ROD WEIGHT	:	.8273451	GRAMS
TIPPING AND ADHESIVE	:	.0471462	GRAMS
TOTAL LESS PLUG	:	.8744913	GRAMS

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REASON FOR CHANGE : TARGET FILLER WEIGHT CHANGED DUE TO BLEND  
: CONSOLIDATION, STEM EXTRACT RATE ADDED TO  
: SPECIFICATION, DO NOT MIX OLD BLEND/NEW BLEND  
: CIGARETTES.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 6/27/92

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APPROVED BY: E. R. Walto

SUPERCEDES SPECIFICATION DATED: 6/21/91